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D205-633-017
Job Sheet 199938



Part No: D205-633-017

Job Qty: 2 pcs

DAS
28
9-89

Part Name: Heli-Access-Step™ - Low Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/17/19

Type: SOLD

Description: Order19270

Note: DWG REV C SHEET 17 IPP Rev:A 04.05.10 New Issue KJ/JLM IPP REV:B 11.01.12 AS PER DSI 9540
REV.A DD VERF:EC IPP REV:C 11.11.17 REMOVE DSI9540 dd VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	6 2 pcs		10/17/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



Container No: S222024



Part: D205-633-017

Job No: 199938

Serial No/Batch: S222024

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA STC SR005921

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[illegible]

				Packaging 3 - 36 - B4B	DAS 21 9-89
135 DC - 1 - B4B	2 pcs	10/17/19	0.00 0.00	DC - 1 - B4B	OCT 21 2019
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	10/17/19	0.00 0.00	QC 21 - FG - 21	OCT 21 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-017 Location : FG082

135 - (Document Control) Photocopy bluefile and create labels per PPP D205-633-017 CHG001

140 - (QC21- Final Inspection - Work Order Release)

(04985)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	6 2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5212407 ✓
AN4-5A	Bolt	12 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5155698 ✓
AN4-6A	Bolt	12 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5211539 ✓
AN4-7A	Bolt	12 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5193826 ✓
AN5-14A	Bolt	6 2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5174150 ✓
AN5-6A	Bolt	6 2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5103251 ✓
D2021-101	Eyebolt	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5149721 ✓
D2022-101	Spacer	12 4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5163199 ✓
D2022-103	Spacer	12 4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5186457 ✓
D2562-007	Strut 19.22"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5158402(45) ✓ 5218390X
D2563-16 107	Step Weldment Assembly	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5217945 ✓ 5083761 5128209 52173
D2565-401	Strut 18.29"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5083761 5128209 52173
D2565-403	Strut 15.64"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5083761 5128209 52173
D2565-405	Strut 19.45"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5083761 5128209 52173
D2565-407	Strut 10.79"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5083761 5128209 52173
D2565-409	Strut 9.34"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5083761 5128209 52173
D2565-411	Strut 13.81"	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5083761 5128209 52173
MS21042L4	Nut	48 16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5079002X 5218368X
MS21042L5	Nut	12 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5211536 ✓
NAS1149D0463J	Washer	90 30 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	5208332 ✓
NAS1149D0563J	Washer	24 8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5192447 ✓
				5174288 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	2	127	0
	AN4-5A	4	153	0
	AN4-6A	4	385	0
	AN4-7A	4	73	0
	AN5-14A	2	26	0
	AN5-6A	2	67	0
	D2021-101	2	7	0
	D2022-101	4	17	0
	D2022-103	4	27	0
	D2562-007	2	5	0
	D2563	2	2	0
	D2565-401	2	1	0
	D2565-403	2	1	0
	D2565-405	2	1	0
	D2565-407	2	0	0
	D2565-409	2	0	0
	D2565-411	2	1	0
	MS21042L4	16	1,922	0
	MS21042L5	4	373	0
	NAS1149D0463J	30	3,008	0
	NAS1149D0563J	8	1,450	0

Part Specifications

Specifications could not be found.

Plex 9/5/19 9:07 AM Dart.Renwick.Jennifer

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Hell-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Hell-Access-Step™, High Gear
	X			D205-633-013	Hell-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Hell-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Hell-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13